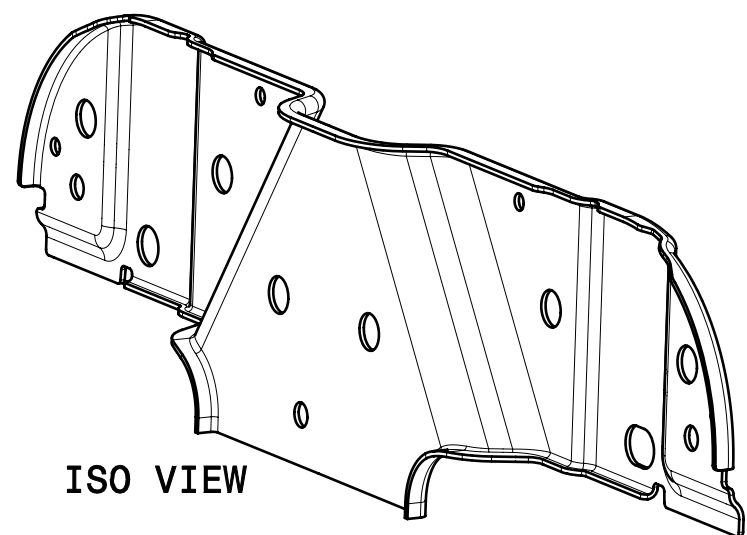
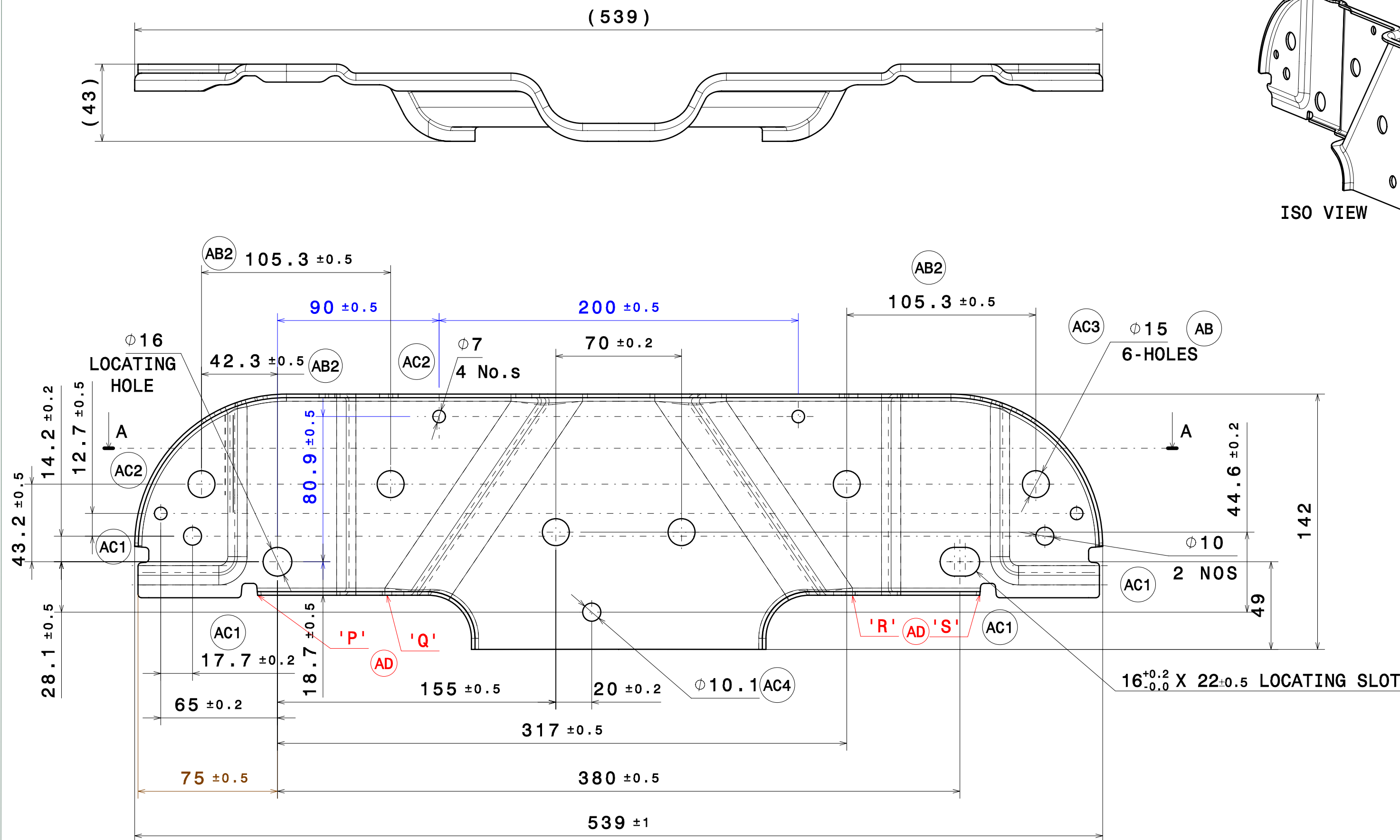




UNSPECIFIED TOLERANCE FOR PARTS	
1.FORMING TO FORMING	
< 500	±0.5
> 500	±0.8
2.CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3.FORM TO PIECE	±0.5
4.ANGULAR TOLERANCE	±1°
5.HOLE SIZES	+0.2/0
6.SLOT SIZES	±0.8
7.GENERAL TOLERANCES	
UPTO 300	±0.8
ABOVE 300	±1.0
8.FLANGE WIDTH	+1.0/-0.7
9.JOGGLE DEPTH	+0.3/0

NOTE:

THIS IS 100% 3D DATA.

THE IGES/CATIA GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.

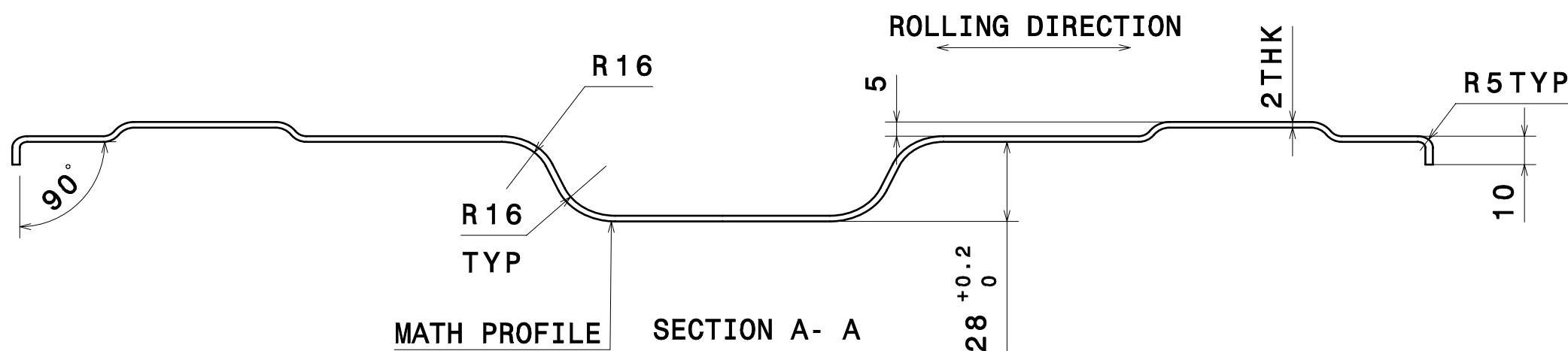
NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY

ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.

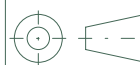
PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.

PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMPERFACTIONS,
THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

DEVELOPMENT LENGTH : 575 X 148 X 2 (APPROX)



E. R. NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE	E. R. NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
								ER14C0002710	AE	--	PRODUCTION RELEASE	TR	RNM	RNM	21/8/10
								ECN12P012998	AD2	A6	WEIGHT 1.1044 WAS 1.1125	OVK	OVK	RNM	7/5/12
									AD1	D2, D3	FLANGE LENGTH REDUCED TO 2.5 B/W POINTS 'P' & 'Q', 'R' & 'S'				
									AC4	D3	HOLE Ø10.1 WAS Ø15				
									AC3	A6	WEIGHT UPDATED				
								ECN11P011855	AC2	E1, E2	2 HOLES Ø10, 2 HOLES Ø10.5, 2 HOLES Ø7 ADDED				
									AC1	D1, D3, E4	4 HOLES Ø15 REMOVED & RELATIVE DIMENSION UPDATED & NOTCH MODIFIED AS PER PCR	OVK	OVK	RNM	11/11/11
									AB2	F1	DIM 42.3, 105.3, 105.3, 47, 110, 110				
								ECN11P010379	AB1	A6	WEIGHT & PART UPDATED				
									AB	F4	Ø15 4-HOLES ADDED				
								ECN11P010138	AA		AS PER LO FEED BACK				

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										TRACTOR DIVISION									
DIMENSIONS										KANDIVLI(EAST), MUMBAI 400 101, INDIA.									
E.R. / PROC.REQ.NO :					PART NO. :														
ER14C0002710					007541441C1														
PART NAME :										FIREWALL CROSS MEMBER TOP									
MATERIAL :					HEAT TREATMENT :														
MM11-D 2mm THK * G000169																			
2011		NAME		SIGN		DATE		FIRST USED TRCR. MODE											
CAD ENGG.		RSK						MSTAR											
DESIGNER		OVK						SCALE 1:2											
CHECKER		OVK						SHEET 1 OF 1											
APPR.BY		RNM						UNIT QTY. : 1											
								WEIGHT : 1.1044kg											
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.																			
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY																			
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE : A2		ALL DIMENSIONS ARE IN mm.		CHECK DRG WITH LATEST CHANGE											